# Vessel Bunkering Using LNG

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## What is Liquefied Natural Gas (LNG)?

• Natural gas, predominantly methane, cooled to -260° Fahrenheit to change phase from gas to liquid.



## Why Use LNG for Bunkering Vessels?

- International Maritime Organization 2020 Sulphur cap for marine fuels lowers Sulphur Content from 3.5% to 0.5%.
- Alternative to using high Sulphur fuel oil with scrubbers or low Sulphur fuel oil.
- Reduces emissions, compared to heavy fuel oil.
  - Reduces carbon dioxide (CO2) emissions by ~23%
  - Reduces Nitrogen oxides (NOx) by ~92%
  - Reduces Sulfur oxides (SOx) by 90-95%.

## Why Use LNG for Bunkering Vessels?

- 600:1 gas-to-liquid condensing ratio improves transportation and storage.
- Less impact in the event of a spill
- Plentiful domestic supply



## Facility Locations



- JAX LNG Serving Tote Maritime
- Eagle LNG Partners Serving Crowley Maritime





#### JAX LNG Vicinity Map



- 120,000 Gallon/Day Production
- 2,000,000 Gallon Storage
- Truck Loading
- Bunker Barge Loading



#### LNG Loading Pier





• LNG Bunker Barge with 580,000 Gallon Storage



#### Tote Maritime's Temporary LNG Bunkering Station





#### Eagle LNG Vicinity Map

#### Marine Terminal Fuel Depot



### Phase 1 – Tank Delivery and Installation



## Piles for Tank Supports



#### Offloading 250,000 Gallon LNG Storage Tank



### Loading Tank onto Goldhofer Trailer



## Hauling Tank to Foundations



## Setting Tank with Gantry System





### Containment Pit



#### Containment Pit Sump



#### Containment Pit Floor



## Pipe Trench



#### Pipe Trench and Crane Beam Rebuild



## Control Building

![](_page_24_Picture_1.jpeg)

## Control Building

![](_page_25_Picture_1.jpeg)

#### Control Building & Truck Offload Lane

![](_page_26_Picture_1.jpeg)

## Truck Offload Lane

![](_page_27_Picture_1.jpeg)

#### Panoramic View

![](_page_28_Picture_1.jpeg)

## Safety

- Minimal pressure in the tank
- Vaporizes when spilled
- Limited window for combustion
- Robust emergency shutdown system (flame detectors, gas detectors, low temperature sensors, and emergency stops with PLC control)
- Vapor dispersion modeling and mitigation
- Expanding foam fire suppression
- Pittsburgh Corning FOAMGLAS blocks

![](_page_29_Figure_8.jpeg)

# **Questions?**

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